

## How to use the flow chart

### Introduction

#### Step 1

Starting at the feed end, 'zone' the machine using the following criteria:

Working towards the 'trombone' end, stop when you reach a section of the machine where operators approach the machine to make adjustments or observations whilst the machine is running. The area up to this point is Zone 1;

Continue down the machine and stop when you reach a section where operators do not approach the machine whilst it is running. The area from Zone 1 to this point is Zone 2;

Carry on 'Zoning' the machine in this way until you have reached the end.

Determine what protective measures you need to take in each Zone by using the following flow chart starting at the box, "Are there any dangerous parts in the zone?":

### Introduction version 2

#### Step 1

Starting from the feed end, work along the machine dividing it into separate sections (Zones) according to whether operators either:

approach the machine to make adjustments or observations whilst the machine is running; or

do not need to approach the machine to make adjustments or observations whilst the machine is running.

#### Step 2

Determine what protective measures you need to take in each Zone by using the following flow chart starting at the box, "Are there any dangerous parts in the zone?":

## Flow chart for determining the guarding requirements for each 'Zone'

